



# Integrity Ingredients Corporation

## CONFIDENTIAL FINISHED PRODUCT FORMULATION

HAIR STYLING GEL

Hair Care Formulary

FORMULA#160706.1

<u>INGREDIENT</u>	<u>%</u>	<u>SUPPLIER</u>
<b><u>PART A</u></b>		
Deionized Water	66.90	-----
Disodium EDTA	0.05	-----
<b>Integrity C940</b>	<b>0.60</b>	<b>INTEGRITY INGREDIENTS CORP.</b>
<b>IntegriVITAMIN di-Panthenol</b>	<b>0.50</b>	<b>INTEGRITY INGREDIENTS CORP.</b>
<b>Integrity Aloe Vera 200X</b>	<b>0.05</b>	<b>INTEGRITY INGREDIENTS CORP.</b>
<b><u>PART B</u></b>		
Deionized Water	20.00	-----
<b>IntegriHOLD PVP K-30</b>	<b>5.00</b>	<b>INTEGRITY INGREDIENTS CORP.</b>
<b><u>PART C</u></b>		
Deionized Water	2.00	-----
Triethanolamine 99%	0.65	-----
<b><u>PART D</u></b>		
Arlasolve 200L	3.00	ICI
Fragrance Citrus & Herbs #336159	0.25	IFT
<b>IntegriGUARD AP</b>	<b>1.00</b>	<b>INTEGRITY INGREDIENTS CORP,</b>
<b><u>Part E</u></b>		
FD&C Blue #1 (1 % Soln.)	Q.S.	-----
D&C Red #33 (1 % Soln.)	Q.S.	-----

**PROCEDURE:** ADD WATER TO MIXING TANK. ADD THE DISODIUM AND MIX COMPLETELY. SPRINKLE CARBOMER INTO WATER WITH GOOD AGITATION. CONTINUE MIXING UNTIL COMPLETELY DISPERSED. ADD REMAINING INGREDIENT IN PART A AND MIX COMPLETELY. IN A SEPARATE TANK, ADD THE WATER IN PART B AND DISPERSE THE PVP WITH GOOD ADGITATION. MIX UNTIL COMPLETELY DISPERSED. ADD PART B TO PART A WHILE MIXING. PRE-BLEND PART C AND ADD TO BATCH. (BATCH WILL THICHEN) PRE-BLEND PART D AND ADD TO BATCH. ADD THE COLOR TO MATCH THE STANDARD.

pH – 5.5-6.5

**VISCOSITY** - 30,000-50,000cps Brookfield LVT

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